



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB H4713-1
Job Sheet 201336



Part No: RB H4713-1

Job Qty: 10 pcs

Part Name: Drain Hose Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/31/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB H4713 Rev F IPP Rev A 18.02.23 New issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD/IPP Rev. C 19.04.24 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	10 pcs		10/31/19	1.00	10.00	SL-154 - 1		19/10/22
120	QC 2	10 pcs		10/31/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		19/10/23
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225290



Part: RB H4713-1

Job No: 201336

Serial No/Batch: S225290

Revision: Rev F

Inspector:

Exp Date:

Instructions:

Date: 11/07/19

10/1/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

DAS
03
9-89DAS
03
9-89

122 Conventional Mill - 1 - B4B

10
pcs

10/31/19

0.00 2.50

N/R

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

Conventional Mill - 1 -
B4BConventional Mill - 2 -
B4B

127 QC 2

10
pcs

10/31/19

0.00 0.00

N/R

QC 2 - 1

QC 2 - 12

QC 2 - 14

QC 2 - 17

QC 2 - 19

QC 2 - 2

QC 2 - 20

QC 2 - 22

QC 2 - 23

QC 2 - 25

QC 2 - 32

QC 2 - 33

QC 2 - 35

QC 2 - 39

QC 2 - 4

QC 2 - 40

QC 2 - 44

QC 2 - 45

QC 2 - 48

QC 2 - 49

QC 2 - 50

QC 2 - 51

QC 2 - 52

QC 2 - 57

QC 2 - 62

QC 2 - 63

QC 2 - 8

QC 2 - 66

QC 2 - 64

QC 2 - 65

QC 2 - 5

QC 2 - 71

QC 2 - 73

QC 2 - 69

130 QC 8

10
pcs

10/31/19

0.00 0.00

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

19-10-30

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10/1/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
150	Outsource - 4 - Anodize	10 pcs	10/31/19		ATG001-VC <i>GR1000</i>	<i>11/20/19-10-3p</i>
160	Packaging 2-1 - Receive - B4B	10 pcs	10/31/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170	QC 6	10 pcs	10/31/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
180	Packaging 3-1 - Stock - B4B	10 pcs	10/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	10 pcs	10/31/19	0.00 0.00	QC 21 - SA - 21	2
				QC 21 - SA - 70	1
				QC 21 - SA - 53	

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Part Op 110 - SL-154 (MORI SL-154 LATHE) 1-Machine as per DWG. FB944 FOLIO REV: AA DWG REV:

Descriptions: F 2-Debur

- 120 - (QC2- Inspect parts off machine FA/FAIB) Engrave T/N and/or P/N number using Marktronic engraver as per DWG.
- 122 - (Manufacture as per dwg) 1-Mill flats as per DWG
- 127 - (QC2- Inspect parts off machine FA/FAIB)
- 130 - (QC8- Inspect parts - second check)
- 150 - Issue P/O to ATG : PO 44955 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RB910-0020-1 Rev. 2
- 160 - (Receive & Inspect for Damage & Mat'l Certs)
- 170 - (QC6- All purchased or subcontracted products)
- 180 - (Identify as per dwg & Stock Location: _____)
- 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.125	6061 Round Bar 1.125	2.8000 ft (.28 ea)	110-SL-154 - 1	<u>520/869</u>

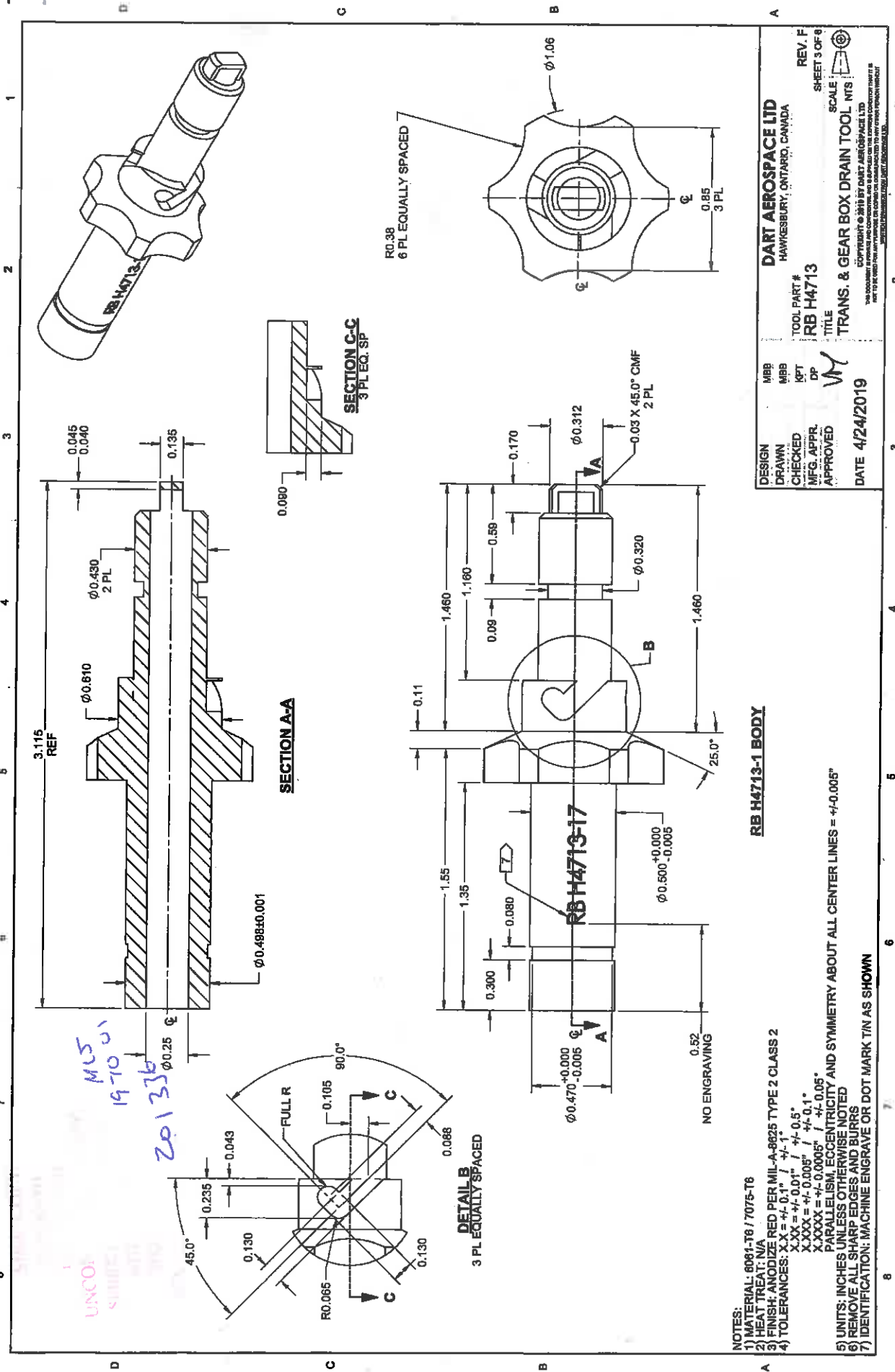
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M6061T6R1.125	3	33	0

Part Specifications

Specifications could not be found.

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DART AEROSPACE LTD		Work Order: 201336
Description: Body		Part Number:
Inspection Dwg: RB H4713-1	Rev: 4	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.135	7-.005	0.135	✓		MJP-04	✓
Ø1.06	7-.01	1.064	✓			
Ø.430	7-.005	0.431	✓			
Ø.312	7-.005	0.314	✓			
.170	7-.005	0.170	✓			
.59	7-.01	0.587	✓			
1.160	7-.005	1.160	✓			
1.460	7-.005	1.463	✓			
.09	7-.01	0.090	✓			
25°	7-.5°	25°	✓			
1.55	7-.01	1.55	✓			
1.35	7-.01	1.350	✓			
.080	7-.005	0.079	✓			
.300	7-.005	0.298	✓			
Ø.498	7-.001	0.497	✓			
Ø.500	+0.001/-0.005	0.497	✓			
Ø.470	+0.002/-0.005	0.467	✓			
3.115	7-.005	3.115	✓			
Ø.610	7-.005	0.610	✓			
Ø.320	7-.005	0.320	✓			
.045	7-.005	0.042	✓			
.031 45°	7-.01 x .5°	0.030 x 45°	✓			
.125	+0.005/-0.000	0.126	✓			
.090	7-.005	0.090	✓			
.042	7-.005	0.045	✓			
.235	7-.005	0.238	✓			
.25	7-.01	0.251	✓			
3.07	+0.001/-0.01	3.070	✓			

Measured by: MJP	Checked by: 20	QC Inspector:
Date: 19/10/22	Date: 19-10-30	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044955



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-35-3666
Fax: 514-334-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury,
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044955

PO Date: 10/31/19

Due Date: 11/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-11-01

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198984	RBW6500G01751-3G	RBW6500G01751-3G Rev A	Puller -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/11/19	7 pcs	0 pcs	7 pcs	\$6.94/pcs	\$48.58
2	201253	RBT18902-A	RBT18902 Rev C	Plate A -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/11/19	6 pcs	0 pcs	6 pcs	\$5.18/pcs	\$31.08
3	202213	C2-1-1	C2-1-1 Rev 4	Manual Release Knob (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	11/11/19	20 pcs	0 pcs	20 pcs	\$1.32/pcs	\$26.40



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PURCHASE ORDER **POHB044955**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	201772	RBT18604-1	RBT18604 Rev 5	Body -Issue P/O to GROUPE ALTECH -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	11/11/19	6 pcs	0 pcs	6 pcs	\$4.67/pcs	\$28.02
5	200698	RBD29905-7	RBD29905 Rev G	Bushing -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/11/19	14 pcs	0 pcs	14 pcs	\$0.89/pcs	\$12.46
6	201336	RB H4713-1	RB H4713 Rev F	Drain Hose Body -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RB910-0020-1 Rev. 2	Firmed	-	11/11/19	10 pcs	0 pcs	10 pcs	\$3.77/pcs	\$37.70
Grand Total:												\$184.24

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/1/19 9:14 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023731-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023731 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
06-Nov-2019		Jigar Patel				POHB044955			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
2	RBT18902-A Rev.C 201253	RBT18902 ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT MATERIAL TYPE 6061T6	ANODIZE CH	6	6	0	0	0	
3	C2-1-1 Rev.4 202213	C2-1-1 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	20	20	0	0	0	
4	RBT18604-1 Rev.5 201772	RBT18604 01-ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT MATERIAL TYPE 6061T6	ANODIZE CH	6	6	0	0	0	
5	RBD29905-7 Rev.G 200698	RBD29905 01-ANO-RED [ANODIZE RED] AS PER MIL-A-8625, TYPE 2, CLASS 2 WATER SEALANT MATERIAL TYPE 6061T6	ANODIZE CH	14	14	0	0	0	
6	RB H4713-1 Rev.F 201336	RB H4713 ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT	ANODIZE CH	10	10	0	0	0	

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.